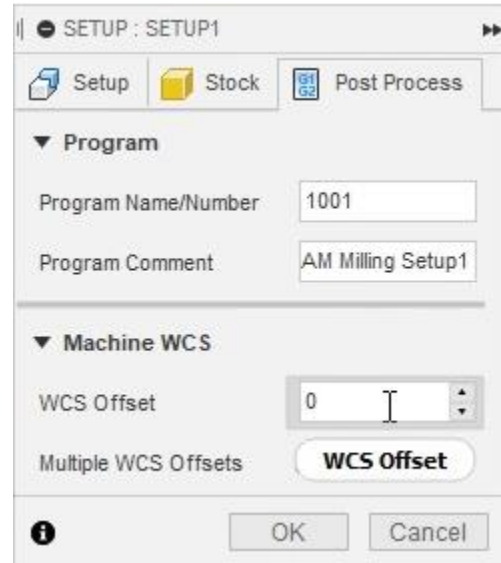


## Lesson: General Setup Parameters

In this lesson, you'll modify a setup to update its name and comment.

### Learning Objectives

- Modify a program number and comment.

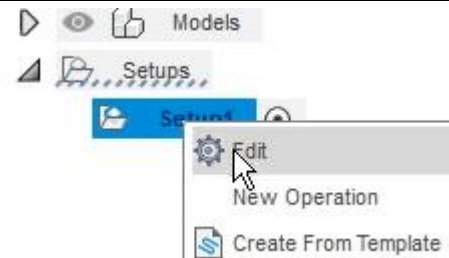


The completed exercise

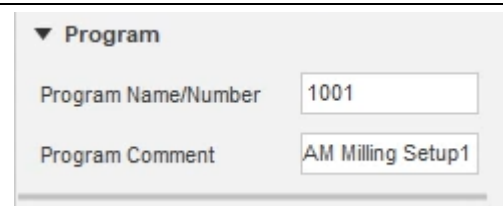
1. Continue with the *CAM Milling Setup* file from the previous module.



2. Edit the setup you created in the previous module. Select it in the Browser, right-click it, then choose the Edit option from the menu.



3. Continue to the dialog's Post Process tab. If needed, a new program number can be entered into the Program Name/Number field. Enter **CAM Milling Setup 1** into the Program Comment field. A generic Haas processor will



be used to generate this code; make sure the WCS Offset value is set to 0 so that the code will generate a G54 location for the WCS. OK the dialog to save the changes.

4. The setup's name can be changed in the Browser so that it is more easily identifiable. Change the name to **CAM Milling Setup1**. Save the file and continue to the next module.

